SONY

CXA3071N

Read/Write Amplifier (with Built-in Filters) for FDDs

Description

The CXA3071N is a monolithic IC designed for use with three-mode Floppy Disk Drives, and contains a read circuit (with a four-mode filter system), a write circuit, an erase circuit, and a supply voltage detection circuit, all on a single chip.

Features

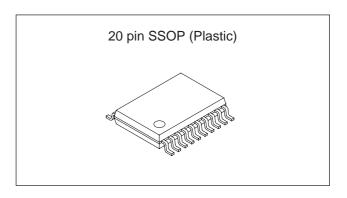
- Single 5V power supply
- All filter, write current and other characteristics can be set with a single external resistor.
- Filter system can be switched among four modes: 1M, 1.6M/2M, which are each inner track/outer track.
- Filter characteristics can be set to Chebyshev (1dB ripple) for 1.6M, 2M/inner track only, and to Butterworth for the other modes and a custom selection can be made between Chebyshev (1dB ripple) and Butterworth for 1.6M, 2M/inner track
- 1M/outer track fo and the fc ratio for each mode can be customized.
- Preamplifier voltage gain can be set to 45dB or 48dB by switching the filter mode and inner/outer track.
- Preamplifier and filter output are monitored with the same pins. These pins are normally set to filter output, but the preamplifier output can be monitored by temporarily setting the SETR pin (Pin 20) to Low.
- Time domain filter can be switched between two modes: 1M, 1.6M/2M.

In addition, the pulse width can be customized.

 Write current can be switched among six modes according to the mode and inner/outer track setting.

The current value can be customized for each

- Erase current remains constant, and the current value can be customized.
- Damping resistor can be built in. Resistor can be customized between $2k\Omega$ and $15k\Omega$ in $1k\Omega$ steps.
- Supply voltage detection circuit



Applications

Three-mode FDDs

Structure

Bipolar silicon monolithic IC

Absolute Maximum Ratings (Ta = 25°C)

 Supply voltage 	Vcc	7.0	V
• Digital signal input p	oin voltage		

-0.5 to Vcc + 0.3

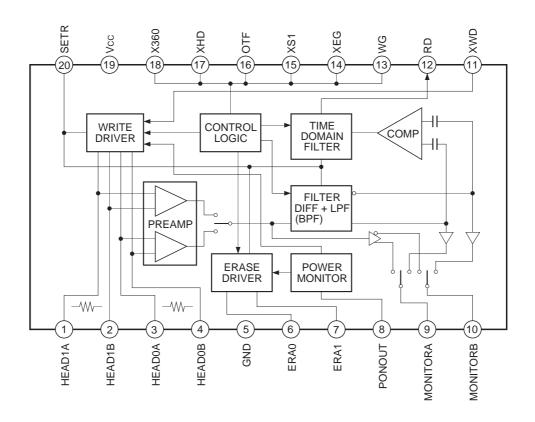
 Power ON output applie 	ed volta	age	
		Vcc + 0.3	V
• Erase output applied vo	ltage	Vcc + 0.3	V
 Write head applied volta 	15	V	
 Power ON output current 	∩t	7	mΑ
• Operating temperature	Topr	-20 to +75	°C
 Storage temperature 	Tstg	-65 to +150	°C
• Allowable power dissipa	ation		
	Pp	375	mW

Operating Conditions

-		
Supply voltage	4.4 to 6.0	V

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Block Diagram and Pin Configuration



Pin Description

	escription			
Pin No.	Symbol	Pin voltage	Equivalent circuit	Description
1	HEAD1A	_	1234	Magnetic head inputs/outputs.
2	2 HEAD1B	_		Connect the recording/playback magnetic head to these pins, and connect the center tap to Vcc. When the logical voltage for
3	HEAD0A	_		Pin 15 (XS1) is Low, the HEAD1 system is active; when the logical voltage is High, the HEAD0 system is active.
4	HEAD0B	_	GND	
5	GND	_		GND connection.
6	ERA0	_	Vcc 6 7	Erase output for the HEAD0 system.
7	ERA1	_	GND	Erase output for the HEAD1 system.
8	PON OUT	_	Vcc 100k ≥ 100k ≥ 8 8	Reduced voltage detection output. This is an open collector that outputs a low signal when Vcc is below the specified value.
9	MONI- TORA	4.0V during filter output 3.4V during pre- amplifier output	500µ	MONITOR differential outputs. These pins are set to filter output during
10	MONI- TORB 4.0V during filter output 3.4V during pre- amplifie output		GND	normal read mode, but the preamplifier output can be monitored by temporarily setting Pin 20 (SETR) to Low.

Pin No.	Symbol	Pin voltage	Equivalent circuit	Description
11	XWD	_	Vcc 1k 2.3V GND	Write data input. This pin is a Schmitt- type input that is triggered when the logical voltage goes from High to Low.
12	RD		Vcc Vcc (12) (3) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	Read data output. This pin is active when the logical voltage of the write gate signal and the erase gate signal is High.
13	WG	0.5Vcc during read	0.5 Vcc Vcc Vcc Vcc Vcc Vcc Vcc Vcc GND	WG signal input. The write system becomes active when the logical voltage is High. The IC is in power saving mode when the logical voltage is Low. The read system becomes active when the logical voltage is Z.
14	XEG	_		XEG signal input. The erase system becomes active when the logical voltage is Low.
15	XS1	_	Vcc \$100k	Head side switching signal input. The HEAD1 system is active when the logical voltage is Low, and the HEAD0 system is active when the logical voltage is High, but only when the logical voltage for the WG signal is Z and of the XEG signal is High.
16	OTF	_	14	Filter inner track/outer track mode control. Outer track mode is selected when the logical voltage is High.
17	XHD	_	GND	Filter, time domain filter and write current 1M/2M mode control. 1.6M/2M mode is selected when the logical voltage is Low.
18	X360	_		Filter, time domain filter and write current 1.6M/2M mode control. 1.6M mode is selected when the logical voltage is Low.
19	Vcc	_		Power supply (5V) connection.

Pin No.	Symbol	Pin voltage	Equivalent circuit	Description
20	SETR	3.8V	1.2V Vcc Vcc (20)	Filter cutoff frequency, time domain filter 1st monostable multivibrator pulse width, read data, write current and erase current setting resistor connection. Connect the setting resistor R between this pin and Vcc.

Electrical Characteristics

Current Consumption

 $(Ta = 25^{\circ}C, Vcc = 5V)$

Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
Current consumption in read mode	ICCR	WG = "Z"	_	_	15.0	25.0	35.0	mA
Current consumption in write/erase mode	ICCWE	WG = "H", XEG = "L"	_	_	11.0	17.0	23.0	mA
Current consumption in power saving mode	ICCPS	WG = "L"	_	_		1.2	2.0	mA

Power Supply Monitoring System

 $(Ta = 25^{\circ}C)$

Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
Power supply ON/OFF detector threshold voltage	VTH		_	_	3.5	3.9	4.3	V
Power ON output saturation voltage	VSP	Vcc = 3.5V I = 1mA	_	_	_	_	0.5	V

Read System

 $(Ta = 25^{\circ}C, Vcc = 5V)$

Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
Preamplifier voltage gain 1M/outer track	GVLO	f = 100kHz, OTF = "H", XHD = "H", X360 = "X"	1	A, B	43.1	45.0	46.6	dB
Preamplifier voltage gain 1M/inner track	GVLI	f = 100kHz, OTF = "L", XHD = "H", X360 = "X"	1	A, B	46.1	48.0	49.6	dB
Preamplifier voltage gain 1.6M, 2M/ outer track	GVHO	f = 100kHz, OTF = "H", XHD = "L", X360 = "X"	1	A, B	43.1	45.0	46.6	dB
Preamplifier voltage gain 1.6M, 2M/ inner track	GVHI	f = 100kHz, OTF = "L", XHD = "L", X360 = "X"	1	A, B	46.1	48.0	49.6	dB
Preamplifier frequency response	BWO	Gv/Gv0 = -3dB	1	A, B	5	_	_	MHz
Preamplifier input conversion noise voltage	ENO	Bw = 400Hz to 1MHz, Vi = 0	1	A, B	_	2.0	2.9	nV/√ Hz

Read System

(Ta = 25°C, Vcc = 5V)

Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
Filter output voltage amplitude	VOF		1	A, B	1.4	_	_	Vp-p
Time domain filter monostable	_,	X360 = "X", XHD = "H" (1M mode)	1	C, D	2.25	2.50	2.75	μs
multivibrator pulse width	T1	X360 = "X", XHD = "L" (1.6M/2M mode)	1	C, D	1.16	1.29	1.42	μs
Read data pulse width	T2		1	D	300	400	500	ns
Read data output low output voltage	VOL	IoL = 2mA	1	D	_	_	0.5	V
Read data output high output voltage	VOH	Іон = −0.4mА	1	D	2.8	_	_	V
Read data output*1 rise time	tr	$R_L = 2k\Omega$ $C_L = 20pF$	1	D	_	_	100	ns
Read data output*1 fall time	tf	$R_L = 2k\Omega$ $C_L = 20pF$	1	D	_	_	100	ns
Peak shift*2	PS	V _I = 0.25mVp-p to 3.5mVp-p X360 = "H", XHD = "L" OTF = "L" f = 125kHz, 2M/inner track mode	1	D	_	_	1	%

^{*1} Read data output: 0.5V to 2.4V

1M, 1.6M, 2M/outer track: $V_I = 0.25 \text{mVp-p}$ to 5 mVp-p 1M, 1.6M, 2M/inner track: $V_I = 0.25 \text{mVp-p}$ to 3.5 mVp-p

^{*2} Signal input level

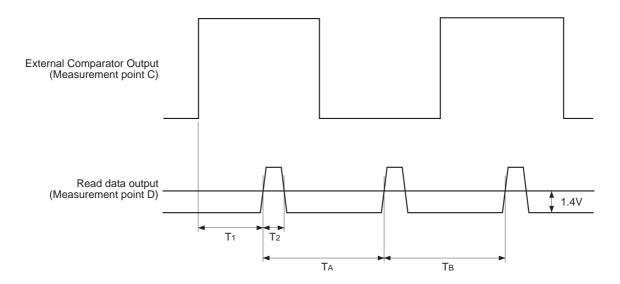


Fig. 1. 1st and 2nd monostable multivibrator pulse width precision and peak shift measurement conditions

• 1st monostable multivibrator pulse width precision

When X360 = "X" and XHD = "H":

ETM1 =
$$(\frac{T_1}{2.5 \mu s} - 1) \times 100 [\%]$$

When X360 = "X" and XHD = "L":

ETM1' =
$$\left(\frac{T_1}{1.29\mu s} - 1\right) \times 100 \, [\%]$$

- 2nd monostable multivibrator pulse width = T₂
- Peak shift

$$PS = \frac{1}{2} \left| \frac{T_A - T_B}{T_A + T_B} \right| \times 100 \, [\%]$$

Read System (Filters)

(Ta = 25°C, Vcc = 5V)

	Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
	Peak frequency	fO1	WG = "Z", X360 = "X" XHD = "H" OTF = "H"	1	A, B	165.6	184.0	202.4	kHz
1M outer	Peak voltage gain*3	Gp1	Refer to Fig. 1 at fo1	1	A, B	4.1	6.0	7.6	dB
track	Frequency response (1)	G11	Refer to Fig. 1 at 1/3f ₀₁	1	A, B	-7.4	-6.9	-6.4	dB
	Frequency response (2)	G12	Refer to Fig. 1 at 3f ₀₁	1	A, B	-24.9	-23.0	-21.4	dB
	Peak frequency	fo ₂	WG = "Z", X360 = "X" XHD = "H" OTF = "L"	1	A, B	177.2	196.9	216.6	kHz
1M inner	Peak voltage gain*3	Gp2	Refer to Fig. 1 at fo2	1	A, B	4.1	6.0	7.6	dB
track	Frequency response (1)	G21	Refer to Fig. 1 at 1/3f ₀₂	1	A, B	-7.4	-6.9	-6.4	dB
	Frequency response (2)	G22	Refer to Fig. 1 at 3f ₀₂	1	A, B	-24.9	-23.0	-21.4	dB
	Peak frequency	fo ₃	WG = "Z", X360 = "X" XHD = "L" OTF = "H"	1	A, B	311.3	345.9	380.5	kHz
1.6M/ 2M outer	Peak voltage gain*3	Gp3	Refer to Fig. 1 at fo3	1	A, B	4.2	6.1	7.7	dB
track	Frequency response (1)	G 31	Refer to Fig. 1 at 1/3f ₀₃	1	A, B	-7.4	-6.9	-6.4	dB
	Frequency response (2)	G32	Refer to Fig. 1 at 3f ₀₃	1	A, B	-25.3	-23.4	-21.8	dB
	Peak frequency	fO4	WG = "Z", X360 = "X" XHD = "L" OTF = "L"	1	A, B	346.2	384.6	423.0	kHz
1.6M/ 2M inner	Peak voltage gain*3	Gp4	Refer to Fig. 1 at fo4	1	A, B	5.8	7.7	9.3	dB
track	Frequency response (1)	G41	Refer to Fig. 1 at 1/3f ₀₄	1	A, B	-8.3	-7.8	-7.3	dB
	Frequency response (2)	G42	Refer to Fig. 1 at 3f ₀₄	1	A, B	-37.8	-35.9	-34.3	dB

^{*3} Gpn = 20 Log10 (VFilterout/VPreout)
VFilterout = Filter differential output voltage
(N = 1 to 4).

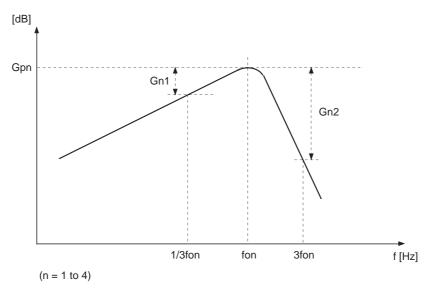


Fig. 2. Filter frequency response measurement conditions

Write/Erase System

 $(Ta = 25^{\circ}C, Vcc = 5V)$

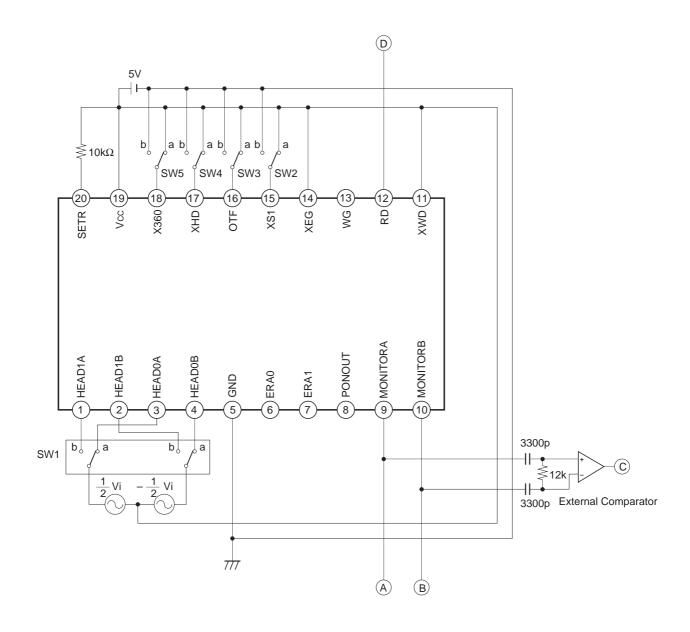
Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
Damping resistor precision	RD	Vcc = 0V SW1 = b	2	A', B' C', D'	-20	_	+20	%
1M/outer track write current	IWLO	WG = "H", OTF = "H" XHD = "H", X360 = "X"	2	A, B C, D	8.83	9.5	10.17	mA ₀ -p
1M/inner track write current	IWLI	WG = "H", OTF = "L" XHD = "H", X360 = "X"	2	A, B C, D	6.62	7.12	7.62	mA ₀ -p
1.6M/outer track write current	IWMO	WG = "H", OTF = "H" XHD = "L", X360 = "L"	2	A, B C, D	7.44	8.0	8.56	mAo-p
1.6M/inner track write current	IWMI	WG = "H", OTF = "L" XHD = "L", X360 = "L"	2	A, B C, D	5.95	6.4	6.85	mA ₀ -p
2M/outer track write current	IWHO	WG = "H", OTF = "H" XHD = "L", X360 = "H"	2	A, B C, D	4.18	4.5	4.82	mA ₀ -p
2M/inner track write current	IWHI	WG = "H", OTF = "L" XHD = "L", X360 = "H"	2	A, B C, D	2.76	2.97	3.18	mA ₀ -p
Write current output unbalance	DW	WG = "H"	2	A, B C, D	-1	_	+1	%
Head I/O pin leak current for writes	ILKW	WG = "H"	2	A, B C, D	_	_	10	μA
Write head pin current at saturation	ISW	WG = "H", OTF = "H" XHD = "H", X360 = "X" VSW = 1V, SW2 = b	2	A, B C, D	8.45	9.5	10.55	mA ₀ -p
Erase current	IE	XEG = "L"	2	E, F	5.40	6.0	6.60	mA
Erase current output pin leak current	ILKE	XEG = "L"	2	E, F	_	_	10	μA

Logic Input Block

(Ta = 25°C, Vcc = 5V)

Item	Symbol	Conditions	Measurement circuit	Measurement point	Min.	Тур.	Max.	Unit
Digital signal input low input voltage	VLD		2	I, J, K, L, M	_	_	0.8	V
Digital signal input high input voltage	VHD		2	I, J, K, L, M	2.0	_	_	V
Schmitt-type digital signal input low input voltage	VLSD		2	G	_	_	0.8	٧
Schmitt-type digital signal input high input voltage	VHSD		2	G	2.0	_	_	V
WG pin digital signal input high input voltage	VMHD		2	Н	0.7Vcc	_	_	V
WG pin digital signal input low input voltage	VMLD		2	Н	_	_	0.3Vcc	V
Digital signal input low input current	ILD	VL = 0V	2	G, H, I, J, K, L, M	-100	_	_	μA
Digital signal input high input current	IHD	VH = 5V	2	G, H, I, J, K, L, M		_	100	μA

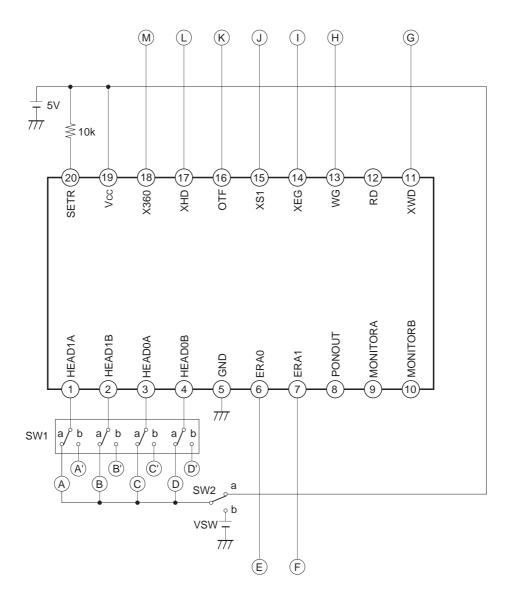
Electrical Characteristics Measurement Circuit 1



Note) Unless otherwise specified, switches are assumed to be set to "a".

CR time constant of external comparator input stage is equivalent to the time constant of comparator input stage within the IC.

Electrical Characteristics Measurement Circuit 2



Note) Unless otherwise specified, switches are assumed to be set to "a".

Description of Operation

(1) Read system

Preamplifier

The preamplifier amplifies input signals.

The voltage gain can be switched depending on the settings of Pins 16, 17 and 18.

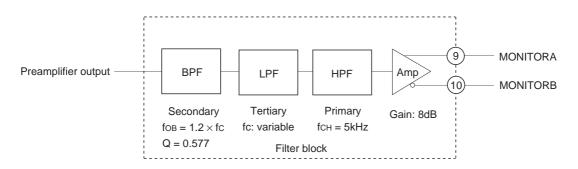
Filter

The filter differentiates the signals amplified by the preamplifier. The high-band noise components are attenuated by the low-pass filter.

The filters can be switched among four modes, depending on the settings of Pins 16, 17 and 18.

In 1M/outer track mode, the peak frequency fo₁ is fixed and used as a reference (1.00), and fo for the other three modes is switched by the internal settings of the IC.

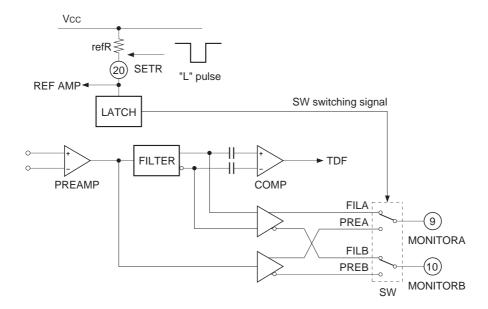




The center frequency for of the BPF is fixed to 1.2 times the cutoff frequency for the LPF. The LPF characteristics are set to Chebyshev (1dB ripple) for 1.6M, 2M/inner track mode only, and the Butterworth for all other modes.

Pin16 OTF	Pin17 XHD	Pin18 X360	LPF characteristics	fo ratio
Н	Н	Х	1M/outer track: Butterworth	1.00
L	Н	Х	1M/inner track: Butterworth	1.07
Н	L	L	1.6M/outer track: Butterworth	1.88
L	L	L	1.6M/inner track: Chebyshev 1dB ripple	2.09
Н	Ĺ	Н	2M/outer track: Butterworth	1.88
L	Ĺ	Н	2M/inner track: Chebyshev 1dB ripple	2.09

Monitor switching



Monitor block configuration

The monitor pins are used for both the preamplifier output and filter output. These pins are set to filter output during normal read mode, but the preamplifier output can be monitored by temporarily setting the SETR pin (Pin 20) to Low.

The monitored contents are returned from the preamplifier output to the filter output by switching to write mode (WG = $Z \rightarrow High$).

Note that the specifications for inputting a low signal to the SETR pin are the same as for the TTL input pin, but an open collector output (or open drain output) should be used while inputting the signal.

SETR (Pin 20)	MONITORA (Pin 9)	MONITORB (Pin 10)	Monitor mode
Z	FILOUTA	FILOUTB	Filter output
	PREOUTA	PREOUTB	Preamplifier output

Comparator

The comparator detects the crosspoint of the filter differential output.

Time domain filter

The time domain filter converts the comparator output to read data.

This filter is equipped with two monostable multivibrators. 1st monostable multivibrator eliminates unnecessary pulses, and 2nd monostable multivibrator determines the pulse width of the read data.

Note that the 1st monostable multivibrator pulse width T1 is fixed internally.

T1 can be switched as follows by the settings of Pins 17 and 18:

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When XHD = "H" and X360 = "X": T1 (1M) = 2500 [ns]
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When XHD = "L" and X360 = "L" or

XHD = "L" and X360 = "H": T1(1.6M/2M) = 1290 [ns]

The pulse width for 2nd monostable multivibrator is fixed at 400 [ns].

(2) Write system

Write data input through Pin 11 is frequency-divided by the T flip-flop and generates the recording current for the head. The recording current can be switched by the settings of Pins 17 and 18. Note that the write current lw is fixed internally for each mode.

Furthermore, the inner/outer track write current lw can be changed for each mode by switching Pin 16. However, the current ratio between the inner and outer tracks is fixed.

(3) Erase current

The erase current IE is fixed internally.

Pins 6 and 7 are constant current outputs.

(4) Power ON/OFF detection system

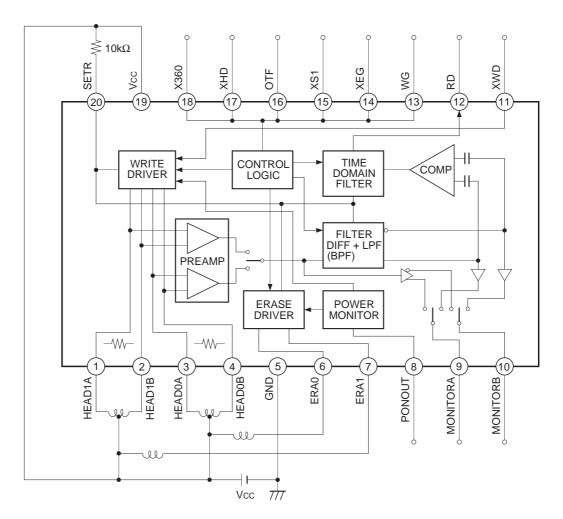
The power ON/OFF detection system detects a reduced voltage in the supply voltage.

When Vcc is below the specified value, the write system and erase system cease operation, disabling the write and erase functions.

Notes on Operation

- Select the voltage gain so that the preamplifier output amplitude is 1Vp-p or less.
 If the preamplifier output amplitude exceeds 1Vp-p, the filter output waveform becomes distorted.
- Observe the following point when mounting this device.
- The GND should be as large as possible.
- Connect a Vcc decoupling capacitor of about 0.1µF as close to the device as possible.

Application Circuit

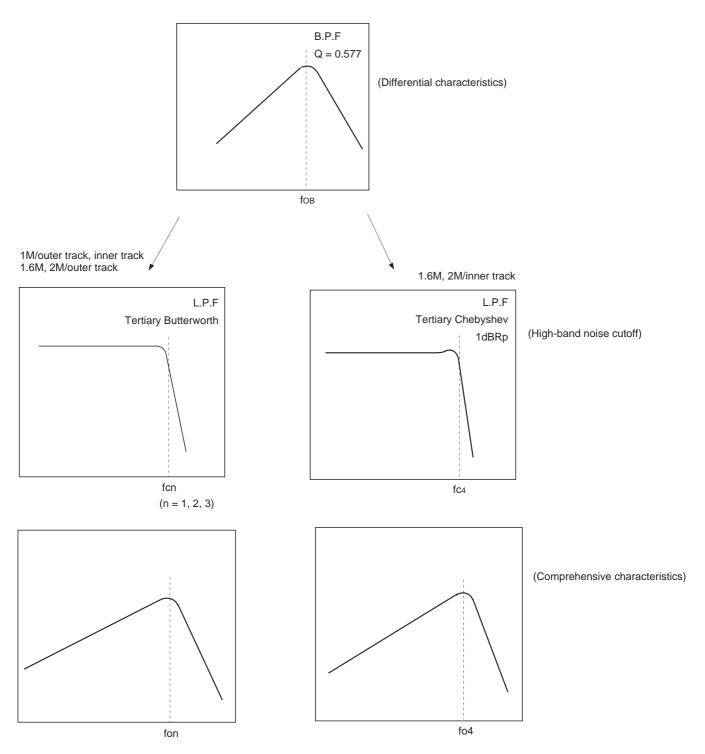


Note) When using two modes (1M and 2M), connect X360 (Pin 18) to Vcc and set XHD (Pin 17) high or low to switch modes.

Application circuits shown are typical examples illustrating the operation of the devices. Sony cannot assume responsibility for any problems arising out of the use of these circuits or for any infringement of third party patent and other right due to same.

Filter Frequency Response

The LPF characteristics are set to Chebyshev (1dB ripple) for 1.6M, 2M/inner track mode only, and to Butterworth for other modes. The 1.6M and 2M characteristics and fc ratio are identical.



The BPF center frequency for is fixed at 1.2 times the LPF cutoff frequency.

$$fob = 1.2fc$$

In the comprehensive characteristics, the relationship between the peak frequencies fo and fc is as follows, depending on the differences of the LPF type:

Butterworth characteristics fcn = 1.28fon (n = 1, 2, 3)

Chebyshev (1dB ripple characteristics) fc4 = 1.09fo4

Custom Selection of Filters

The LPF cutoff frequency fc in 1M/outer track mode can be customized. In addition, assuming the LPF cutoff frequency value as 1.00, the fc ratio can be selected for the other three modes.

In addition, the LPF characteristics are set to Chebyshev (1dB ripple) for 1.6M, 2M/inner track mode only, and to Butterworth for the other modes. However, a custom selection can be made between Chebyshev (1dB ripple) and Butterworth for 1.6M, 2M/inner track mode only. (However, the 1.6M and 2M characteristics and fc ratio are identical.)

Note that the BPF center frequency for is fixed at 1.2 times fc.

Mode	LPF type	fc ratio when fc1 is assumed as 1		
1M/outer track	Butterworth	1.0		
1M/inner track	Butterworth	1.07, 1.14, 1.23, 1.33, 1.45, 1.60, 2.00		
1.6M, 2M/outer track	Butterworth	1.23, 1.33, 1.39, 1.45, 1.52, 1.60, 1.68, 1.78, 1.88, 2.00, 2.13, 2.29, 2.46, 2.67		
1.6M, 2M/inner track	Butterworth Chebyshev (1dB ripple)	1.23, 1.33, 1.39, 1.45, 1.52, 1.60, 1.68, 1.78, 1.88, 2.00, 2.13, 2.29, 2.46, 2.67		

^{*} The boxed ratio indicates the setting for the CXA3071N.

Write Current Setting Method

Assuming the outer track as 1.00, the write current ratio is fixed within the IC for each mode.

The write current for the outer track is fixed within the IC.

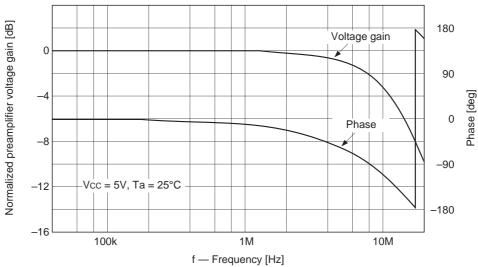
The setting is for the outer track current when OTF is High, and for the inner track current when OTF is Low.

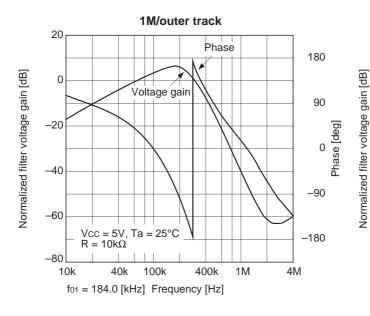
Track	Write current inner track setting ratio
1M mode	1.00, 0.92, 0.86, 0.80, 0.75, 0.71, 0.66, 0.63
1.6M mode	1.00, 0.92, 0.86, 0.80 , 0.75, 0.71, 0.66, 0.63
2M mode	1.00, 0.92, 0.86, 0.80 , 0.75, 0.71, 0.66 , 0.63

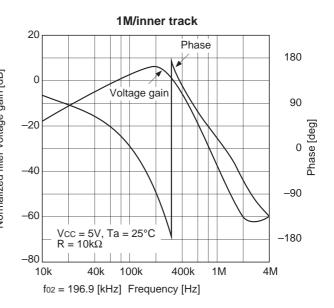
^{*} The boxed ratio indicates the setting for the CXA3071N.

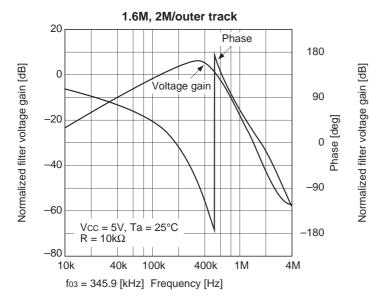
Example of Representative Characteristics

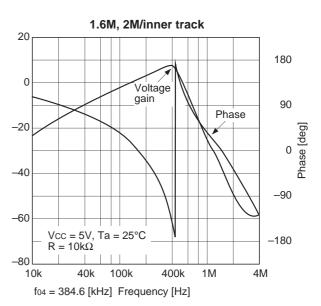


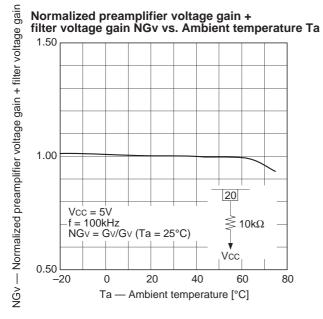


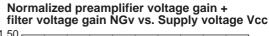


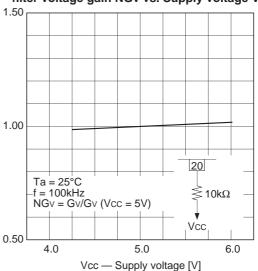








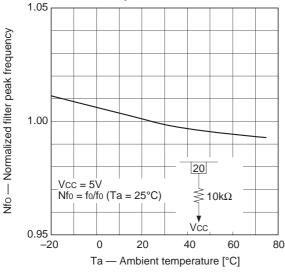




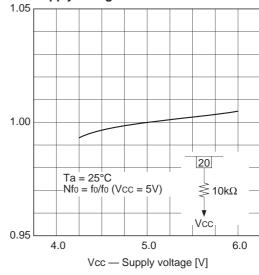
VGv — Normalized preamplifier voltage gain + filter voltage gain

Nfo — Normalized filter peak frequency

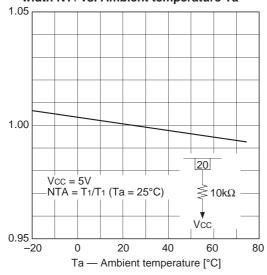
Normalized filter peak frequency Nfo vs. Ambient temperature Ta



Normalized filter peak frequency Nfo vs. Supply voltage Vcc

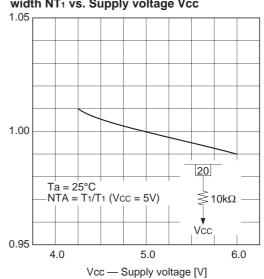


Normalized 1st monostable multivibrator pulse width NT1 vs. Ambient temperature Ta



NT1 — Normalized 1st monostable multivibrator pulse width

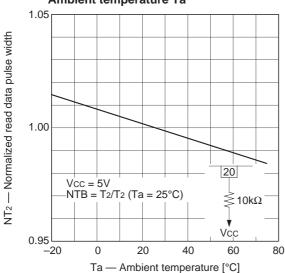
Normalized 1st monostable multivibrator pulse width NT1 vs. Supply voltage Vcc



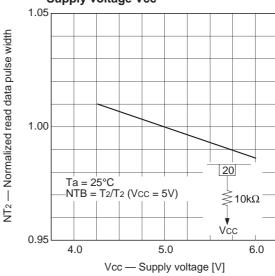
Ę

- Normalized 1st monostable multivibrator pulse width

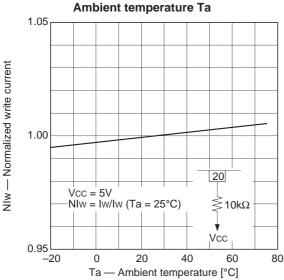
Normalized read data pulse width NT2 vs. Ambient temperature Ta



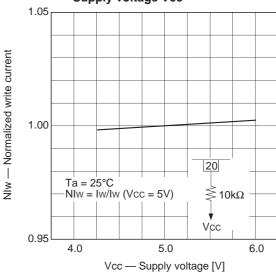
Normalized read data pulse width NT2 vs. Supply voltage Vcc



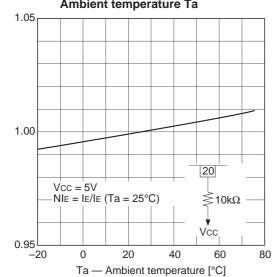
Normalized write current NIw vs.



Normalized write current NIw vs. Supply voltage Vcc

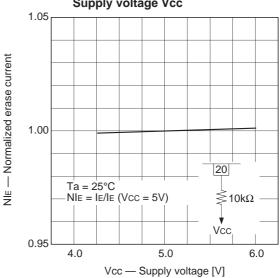


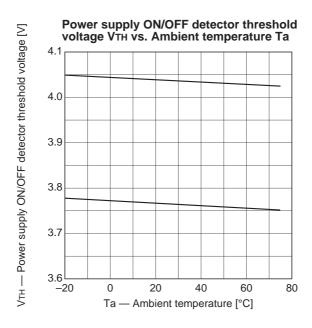
Normalized erase current NIE vs. Ambient temperature Ta



-- Normalized erase current

Normalized erase current NIE vs. Supply voltage Vcc



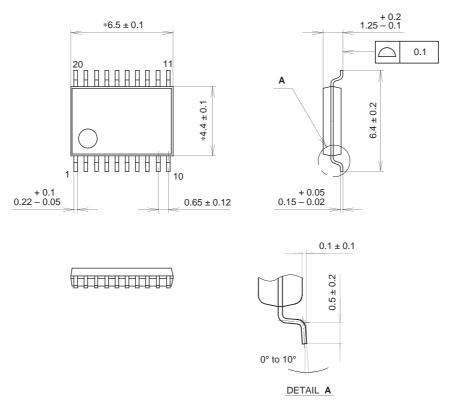


SONY

Package Outline

Unit: mm

20PIN SSOP (PLASTIC)



NOTE: Dimension $\ensuremath{\mbox{``*"}}$ does not include mold protrusion.

PACKAGE STRUCTURE

		PACKAGE MATERIAL	EPOXY RESIN
SONY CODE	SSOP-20P-L01	LEAD TREATMENT	SOLDER / PALLADIUM PLATING
EIAJ CODE	SSOP020-P-0044	LEAD MATERIAL	COPPER / 42 ALLOY
JEDEC CODE		PACKAGE WEIGHT	0.1g

NOTE: PALLADIUM PLATING

This product uses S-PdPPF (Sony Spec.-Palladium Pre-Plated Lead Frame).